



## GRIGOKOLL® PLUX



**White and grey adhesive for laying absorbent tiles on absorbent supports.**  
**GRIGOKOLL PLUX can be used both indoors and outdoors, on walls and floors.**  
**Class C1.**

### Product description

GRIGOKOLL® PLUX is a dry premixed adhesive based on selected inerts, white or grey hydraulic binder and special additives to improve workability and grip, classified by UNI EN 12004 norm. Premixed adhesive (C), normal (1).

### Fields of use

GRIGOKOLL® PLUX is a premixed adhesive used to glue ceramic tiles on floors and walls, on any type of substrate and cement plaster normally used in construction. The surface should be level and consistent, clean, dry and should not be overly absorbent. Do not use for laying directly on substrates in gypsum or plasterboard walls, concrete surfaces or cellular foam and heated floors. With the addition of GRIGOKOLL® MIX S2 the characteristics are improved to reach the deformability class S2 according to EN 12004, making GRIGOKOLL® PLUX suitable for laying gres stoneware.

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## Surface preparation

Installation areas must be free from dust and dirt. Any trace of oils, fats, waxes, etc. must first be removed mechanically or with detergents, as well as any inconsistent or brittle parts. In any case install on well dry screed coats (>28 days), unless fast drying underlays such as BASEFORTE® MIXCEM PRONTO or others have been used, packed with BASEFORTE® LR 30.

Always check the characteristics of the support before laying. They must comply with the UNI 11493-1 standard.

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## Preparation of the dough

Prepare the dough by adding about 6,5-7 liters of clean water to each 25 kg bag of GRIGOKOLL® PLUX and mix with mechanical stirrer to obtain a homogeneous mixture free of lumps, workable for about 5 hours. Leave the dough laying for 5 minutes, stir again and apply.

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## Application

Apply as usual with the toothed spatula in the appropriate thickness, depending on the type of tile to lay. It is not necessary to wet the tiles before laying them.

The tiles are applied with a slight movement, applying pressure, tapping thoroughly so that all surfaces of the tile come in perfect contact with the adhesive. Any rearranging of the tiles must be made within 60 minutes after laying.

In case of surface drying of the adhesive, do not soak it but add more with the toothed spatula.

For bonding tiles outdoors or for polished pavements, the bonding must be performed with a double coating system.

The installation must always be carried out in compliance with the UNI 11493 standard.

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## Supply and storage

GRIGOKOLL® PLUX is supplied in bags on stretch pallets.

Stock in cool, dry and ventilation free place. Keep packaging intact.

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## Specifications

Ceramic tiles should be glued with the grey-white powder adhesive for interior and exterior GRIGOKOLL® PLUX from Fornaci Calce Grigolin, a product based on gray-white hydraulic binder, selected sands, resins and special additives aimed at improving workability and grip, at a rate of 2,5-4 kg/m<sup>2</sup>. The areas of installation should be clean and stable. Use a toothed spatula for the setting, making sure to respect or create deformation joints.

For bonding the tiles outdoor and for polished pavements, the bonding must be performed with a double coating system.

The installation must always be carried out in compliance with the UNI 11493 standard.

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## Disclaimers

Do not mix GRIGOKOLL® PLUX with other substances. Avoid extreme heat changes while hardening. The product must be protected from frost and rapid drying. GRIGOKOLL® PLUX should not be used with temperatures below +5°C or above +30°C. Data are referring to norm EN 12004, at a temperature of +23°C, 50% relative humidity and no ventilation.

# GRIGOKOLL® PLUX

TECHNICAL DATA	PERFORMANCE	STANDARD
Classification	C1	EN 12004
Powder specific weight	1350 kg/m <sup>3</sup> determined in free fall	
Mixture specific weight	1650 kg/m <sup>3</sup>	
Density of cured adhesive	1500 kg/m <sup>3</sup>	
Particle size	< 0,8 mm	
Water in the mix	ca. 6,5-7 lt/bag	
Consumption	2,5-4 kg/m <sup>2</sup>	
pH	> 12	
Time for effect	14 days	
Time to wait before sealing joints	approx. 24-36 hrs. on floor approx. 4-6 hrs. on wall	
Pot life after mixing	approx. 5 hrs.	
Open time	approx. 20 min.	
Registration time	approx. 60 min.	
Operating temperature	between -30°C and +90°C	
Set to light foot traffic	24 hrs.	
Adherence to initial traction	> 0,5 N/mm <sup>2</sup>	EN 1348
Adherence to traction after water immersion	> 0,5 N/mm <sup>2</sup>	EN 1348
Adherence to traction after heat action	> 0,5 N/mm <sup>2</sup>	EN 1348
Adherence to traction after cycles of freezing/melting	> 0,5 N/mm <sup>2</sup>	EN 1348
Mechanical resistance to flexion after 28 days	> 5 N/mm <sup>2</sup>	
Mechanical resistance to compression after 28 days	> 12 N/mm <sup>2</sup>	

Data are reported according to UNI EN 12004, at +23°C temperature and 50% H. R. in the absence of ventilation.

v. 11/2022